



RAYSTAR

RAYSTAR Optronics, Inc.  
曜凌光電股份有限公司



# 曜凌光電股份有限公司 Raystar Optronics, Inc.

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## RFF500F-AWW-LNG

### SPECIFICATION

CUSTOMER:

|                    |  |
|--------------------|--|
| <b>APPROVED BY</b> |  |
| <b>PCB VERSION</b> |  |
| <b>DATE</b>        |  |

FOR CUSTOMER USE ONLY

| <b>SALES BY</b> | <b>APPROVED BY</b> | <b>CHECKED BY</b> | <b>PREPARED BY</b> |
|-----------------|--------------------|-------------------|--------------------|
|                 |                    |                   |                    |

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>  
Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

## Revision History

| VERSION | DATE       | REVISED PAGE NO. | Note                 |
|---------|------------|------------------|----------------------|
| 0       | 2021/04/21 |                  | First issue          |
| A       | 2021/04/27 |                  | Modify Brightness    |
| B       | 2021/07/05 |                  | Correct Aspect Ratio |

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# Contents

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## 2.Summary

TFT 5.0" is a is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This TFT LCD has a 5.0 inch diagonally measured active display area with 800x480 (800 horizontal by 480 vertical pixel) resolution.

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### 3. General Specifications

- Size: 5.0 inch
- Dot Matrix: 800× 3(RGB) × 480 dots
- Module dimension: 120.7(W) ×75.8(H) ×4.475 mm
- Active area: 108(W) ×64.8 (H) mm
- Pixel pitch: 0.135(W) ×0.135(H) mm
- LCD type: TFT, Normally Black, Transmissive
- View Direction: 80/80/80/80
- Aspect Ratio: 5:3
- Driver IC: ST7262 or equivalent
- Interface: LVDS
- Backlight Type: LED ,Normally White
- CTP IC: ILI2130 or Equivalent
- CTP Interface: I2C
- CTP FW Version: 0x07.0x00.0x00.0x00.0xA1.0x25.0x50.0x00
- CTP Resolution: 16384\*16384
- With /Without TP: With CTP
- Surface: Glare

\*Color tone slight changed by temperature and driving voltage.



## 4.Interface

### 4.1. LCM PIN Definition

FPC Connector is used for the module electronics interface.

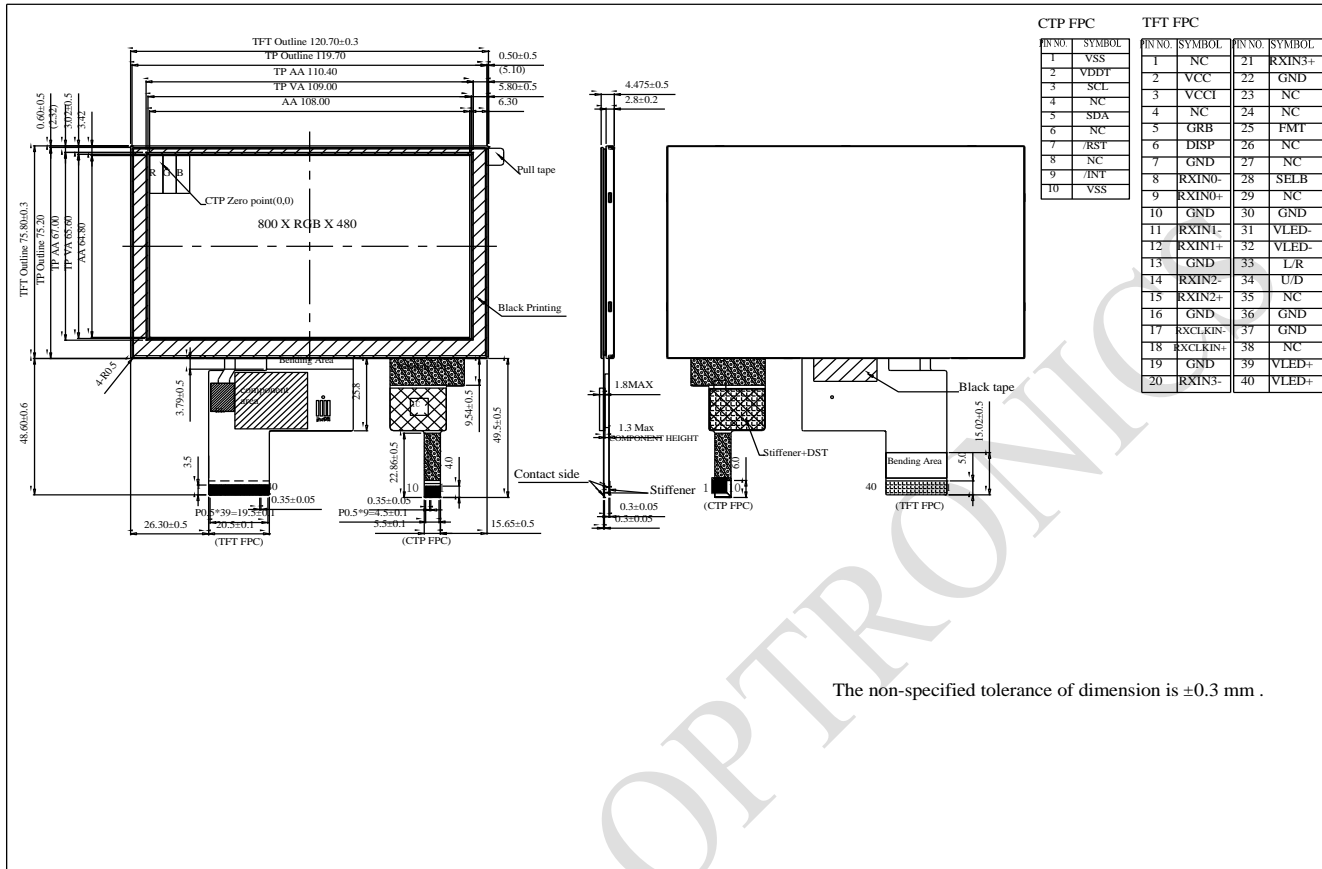
| Pin   | Symbol             | Function   | Remark |                      |                      |   |                    |   |            |
|---|--------------------|--|--------|----------------------|----------------------|---|--------------------|---|------------|
| 1   | NC                 | No connection  |        |                      |                      |   |                    |   |            |
| 2   | VCC                | Power voltage  |        |                      |                      |   |                    |   |            |
| 3   | VCCI               | Power supply for digital I/O pins.   |        |                      |                      |   |                    |   |            |
| 4   | NC                 | No connection  |        |                      |                      |   |                    |   |            |
| 5   | GRB                | Global reset pin. When GRB is “L”, internal initialization procedure is executed   |        |                      |                      |   |                    |   |            |
| 6   | DISP               | Display on/off   |        |                      |                      |   |                    |   |            |
| 7   | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 8   | RXIN0-             | LVDS input lane: RX0-/ RX0+ (RX0N/RX0P)  |        |                      |                      |   |                    |   |            |
| 9   | RXIN0+             |  |        |                      |                      |   |                    |   |            |
| 10  | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 11  | RXIN1-             | LVDS input lane: RX1-/ RX1+(RX1N/RX1P)   |        |                      |                      |   |                    |   |            |
| 12  | RXIN1+             |  |        |                      |                      |   |                    |   |            |
| 13  | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 14  | RXIN2-             | LVDS input lane: RX2-/ RX2+(RX2N/RX2P)   |        |                      |                      |   |                    |   |            |
| 15  | RXIN2+             |  |        |                      |                      |   |                    |   |            |
| 16  | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 17  | RXCLKIN-           | LVDS input lane, detail pin define please refer to LVDS Input Pin Mapping Table. (DCLKN/ DCLKP)  |        |                      |                      |   |                    |   |            |
| 18  | RXCLKIN+           |  |        |                      |                      |   |                    |   |            |
| 19  | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 20  | RXIN3-             | LVDS input lane: RX3-/ RX3+(RX3N/RX3P)   |        |                      |                      |   |                    |   |            |
| 21  | RXIN3+             |  |        |                      |                      |   |                    |   |            |
| 22  | GND                | Power Ground   |        |                      |                      |   |                    |   |            |
| 23-24   | NC                 | No connection  |        |                      |                      |   |                    |   |            |
| 25  | FMT                | LVDS_FMT sets LVDS data format.  |        |                      |                      |   |                    |   |            |
|   |                    | <table border="1"> <thead> <tr> <th>LVDS_FMT</th> <th>Function Description</th> </tr> </thead> <tbody> <tr> <td>L</td> <td>VESA Mode(Default)</td> </tr> <tr> <td>H</td> <td>JEIDA Mode</td> </tr> </tbody> </table> |        | LVDS_FMT             | Function Description | L | VESA Mode(Default) | H | JEIDA Mode |
|   |                    | LVDS_FMT   |        | Function Description |                      |   |                    |   |            |
| L   | VESA Mode(Default) |  |        |                      |                      |   |                    |   |            |
| H   | JEIDA Mode         |  |        |                      |                      |   |                    |   |            |
| LVDS_FMT is not used in RGB interface and should be connected to “L”. |                    |  |        |                      |                      |   |                    |   |            |

| 26-27          | NC                          | No connection  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|----------------|-----------------------------|--|----------------------|-----------------------------------|----------------------|--------------------|---|-----------------------------|---|-----------------------------------|----------------|---|-------------|---|----------------------|--|
| 28             | SELB                        | SELB sets VSYNC polarity in RGB interface and sets LVDS 3- / 4- lane in LVDS interface.  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | <table border="1"> <thead> <tr> <th>MCU Type</th> <th>VDPOL</th> <th>Function Description</th> </tr> </thead> <tbody> <tr> <td rowspan="2">RGB interface</td> <td>L</td> <td>VSYNC polarity: positive</td> </tr> <tr> <td>H</td> <td>VSYNC polarity: negative(Default)</td> </tr> <tr> <td rowspan="2">LVDS interface</td> <td>L</td> <td>LVDS 3 lane</td> </tr> <tr> <td>H</td> <td>LVDS 4 lane(Default)</td> </tr> </tbody> </table> | MCU Type             | VDPOL                             | Function Description | RGB interface      | L | VSYNC polarity: positive    | H | VSYNC polarity: negative(Default) | LVDS interface | L | LVDS 3 lane | H | LVDS 4 lane(Default) |  |
|                |                             | MCU Type   | VDPOL                | Function Description              |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | RGB interface  | L                    | VSYNC polarity: positive          |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  | H                    | VSYNC polarity: negative(Default) |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| LVDS interface | L                           | LVDS 3 lane  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                | H                           | LVDS 4 lane(Default)   |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 29             | NC                          | No connection  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 30             | GND                         | Power Ground   |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 31-32          | VLED-                       | Power for LED backlight (Cathode)  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 33             | L/R                         | Horizontal scan direction control pin. This pin must be connected to "H" or "L" according to system application  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | <table border="1"> <thead> <tr> <th>HDIR</th> <th>Function Description</th> </tr> </thead> <tbody> <tr> <td>L</td> <td>From right to left</td> </tr> <tr> <td>H</td> <td>From left to right(Default)</td> </tr> </tbody> </table>  | HDIR                 | Function Description              | L                    | From right to left | H | From left to right(Default) |   |                                   |                |   |             |   |                      |  |
|                |                             | HDIR   | Function Description |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | L  | From right to left   |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| H              | From left to right(Default) |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 34             | U/D                         | Vertical scan direction control pin. This pin must be connected to "H" or "L" according to system application.   |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | <table border="1"> <thead> <tr> <th>VDIR</th> <th>Function Description</th> </tr> </thead> <tbody> <tr> <td>L</td> <td>From down to up.</td> </tr> <tr> <td>H</td> <td>From up to down. (Default)</td> </tr> </tbody> </table>   | VDIR                 | Function Description              | L                    | From down to up.   | H | From up to down. (Default)  |   |                                   |                |   |             |   |                      |  |
|                |                             | VDIR   | Function Description |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             | L  | From down to up.     |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| H              | From up to down. (Default)  |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
|                |                             |  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 35             | NC                          | No connection  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 36-37          | GND                         | Power Ground   |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 38             | NC                          | No connection  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |
| 39-40          | VLED+                       | Power for LED backlight (Anode)  |                      |                                   |                      |                    |   |                             |   |                                   |                |   |             |   |                      |  |

**4.2. CTP PIN Definition**

| Pin | Symbol | Function                        | Remark |
|-----|--------|---------------------------------|--------|
| 1   | VSS    | Ground for analog circuit       |        |
| 2   | VDDT   | Power Supply : +3.3V            |        |
| 3   | SCL    | I2C clock input I2C clock input |        |
| 4   | NC     | No connect                      |        |
| 5   | SDA    | I2C data input and output       |        |
| 6   | NC     | No connect                      |        |
| 7   | /RST   | External Reset, Low is active   |        |
| 8   | NC     | No connect                      |        |
| 9   | /INT   | External interrupt to the host  |        |
| 10  | VSS    | Ground for analog circuit       |        |

# 5. Contour Drawing



The non-specified tolerance of dimension is ±0.3 mm .

## 6. Absolute Maximum Ratings

| Item                  | Symbol | Min | Typ | Max | Unit |
|-----------------------|--------|-----|-----|-----|------|
| Operating Temperature | TOP    | -30 | —   | +80 | □    |
| Storage Temperature   | TST    | -30 | —   | +80 | □    |

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

- Temp. □60□, 90% RH MAX. Temp. > 60□, Absolute humidity shall be less than 90% RH at 60□

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## 7. Electrical Characteristics

### 7.1. Typical Operation Conditions

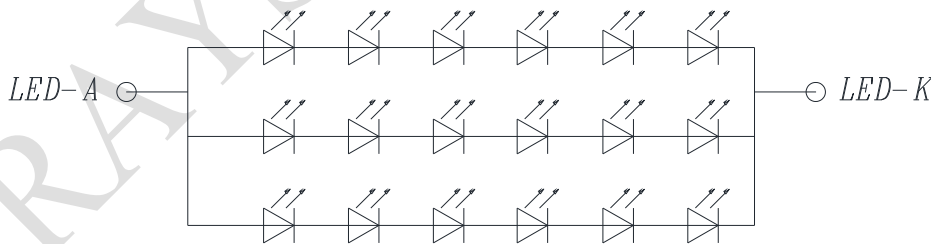
| Item                      | Symbol           | Values |      |      | Unit | Remark                |
|---------------------------|------------------|--------|------|------|------|-----------------------|
|                           |                  | Min.   | Typ. | Max. |      |                       |
| Power voltage             | VCC              | 3.1    | 3.3  | 3.6  | V    |                       |
| Power voltage             | VCCI             | 3.1    | 3.3  | 3.6  | V    |                       |
| Current for Driver(Black) | ICC              | -      | 67.6 | 102  | mA   | V <sub>CC</sub> =3.3V |
| Supply CTP                | VDDT             | 3.0    | 3.3  | 3.6  | V    |                       |
|                           | I <sub>CTP</sub> | —      | 51   | 77   | mA   |                       |

### 7.2. Backlight Driving Conditions

| Item                      | Symbol | Values |        |      | Unit | Remark |
|---------------------------|--------|--------|--------|------|------|--------|
|                           |        | Min.   | Typ.   | Max. |      |        |
| Voltage for LED backlight | VL     | 16.8   | 19.2   | 20.4 | V    | Note 1 |
| Current for LED backlight | IL     | --     | 60     | --   | mA   |        |
| LED life time             | -      | --     | 50,000 | -    | Hr   | Note 2 |

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25°C and IL =20ma/pcs.

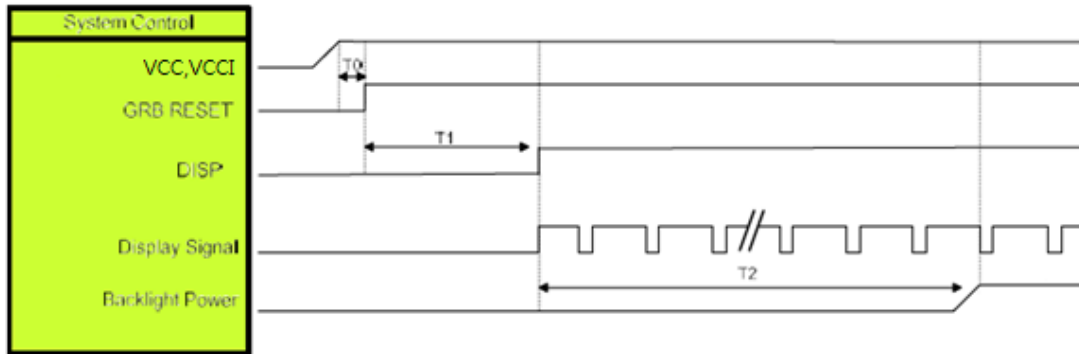
Note 2: The “LED life time” is defined as the module brightness decrease to 50% Original brightness at Ta=25°C and IL =20mA/pcs. The LED lifetime could be decreased if operating IL is lager than 25mA/pcs.



CIRCUIT DIAGRAM(LED 3\*6=18 DIES)

# 8. Power ON/OFF Sequence

## 8.1. Power On Sequence



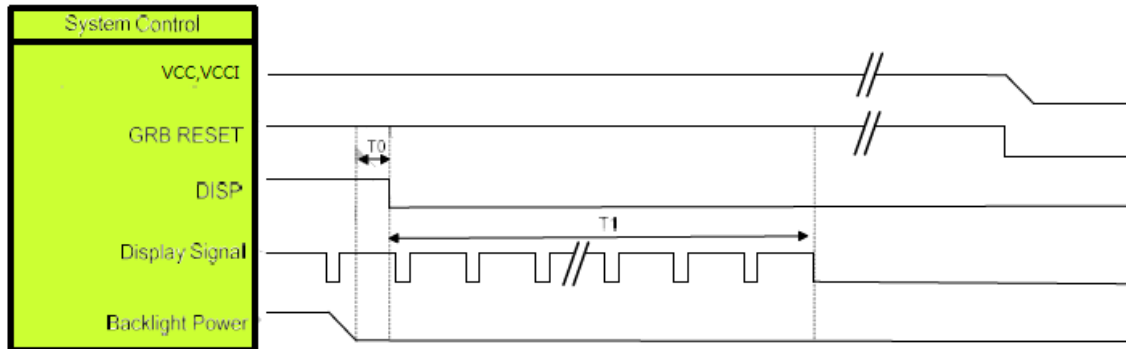
| Symbol | Description                                 | Min. Time | Unit |
|--------|---|-----------|------|
| T0     | System power stability to GRB RESET signal  | 0         | ms   |
| T1     | GRB RESET="High" to DISP="High"             | 10        | ms   |
| T2     | Display Signal output to Backlight Power on | 250       | ms   |

Note :

1. When DISP pull "H" or "L", IC will execute the internal power on or power off procedures .Please be careful about the timing of DISP and do not interrupt it during power on or power off procedure, otherwise unexpected errors will occur.

2: LVDS interface Display signal: DCLK P/N; RX[3:0] P/N

## 8.2. Power Off Sequence



| Symbol | Description  | Min. Time | Unit |
|--------|--|-----------|------|
| T0     | Backlight Power off to DISP="Low"                    | 5         | ms   |
| T1     | DISP="Low" to IC internal voltage discharge complete | 100       | ms   |

Note :

1. When DISP pull "H" or "L", IC will execute the internal power on or power off procedures. Please be careful about the timing of DISP and do not interrupt it during power on or power off procedure, otherwise unexpected errors will occur.

2. LVDS interface Display signal: DCLK P/N; RX[3:0] P/N

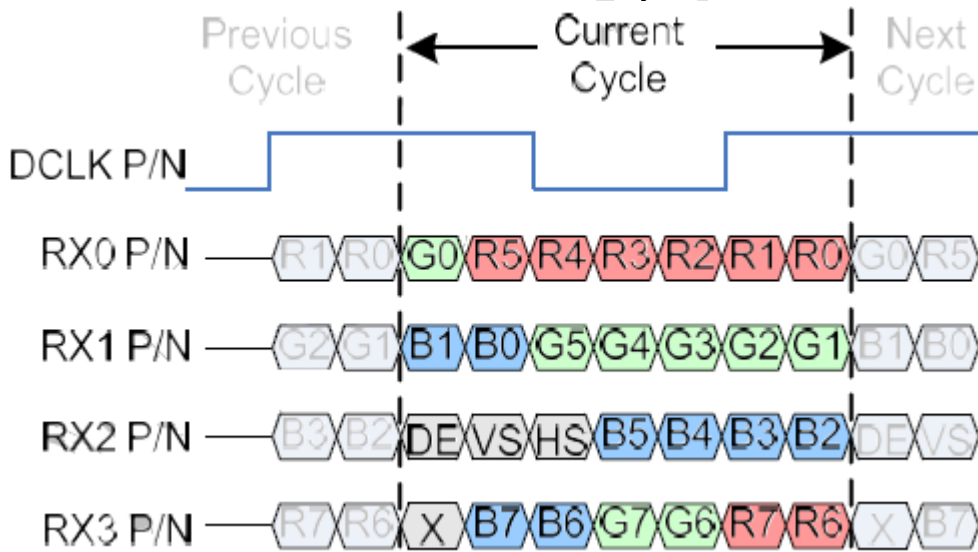
## 9.LVDS Interface

### 9.1. LVDS Input Pin Mapping Table

| Pin Name<br>RGB (LVDS) | LVDS 3 lane | LVDS 4 Lane |
|------------------------|-------------|-------------|
| DCLKN                  | DCLKN       | DCLKN       |
| DCLKP                  | DCLKP       | DCLKP       |
| DB0                    | RX0P        | RX0P        |
| DB1                    | RX0N        | RX0N        |
| DB2                    | RX1P        | RX1P        |
| DB3                    | RX1N        | RX1N        |
| DB4                    | RX2P        | RX2P        |
| DB5                    | RX2N        | RX2N        |
| DB6                    | -           | RX3P        |
| DB7                    | -           | RX3N        |

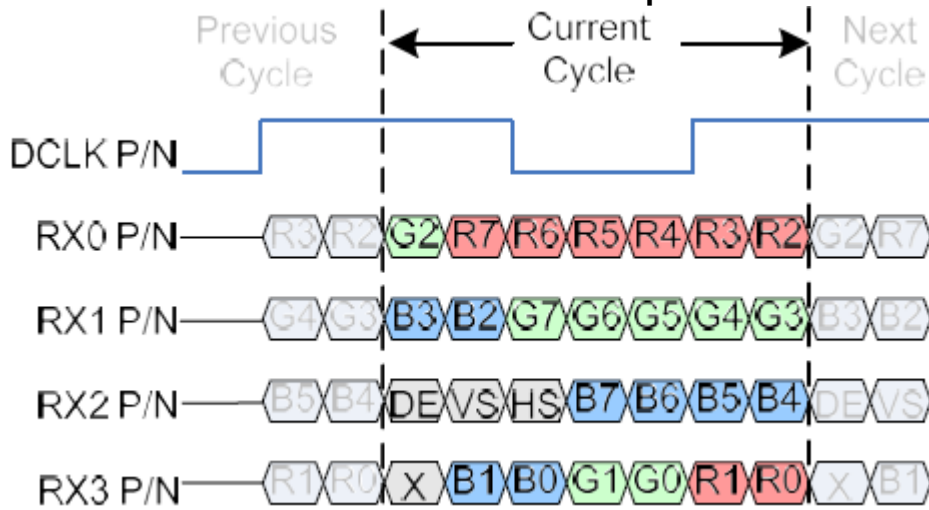
Note: Symbol "-“ means reserve pin and should fix to “L” by DGND.

### 9.2. 4 Lane VESA Data Format Color Bit Map

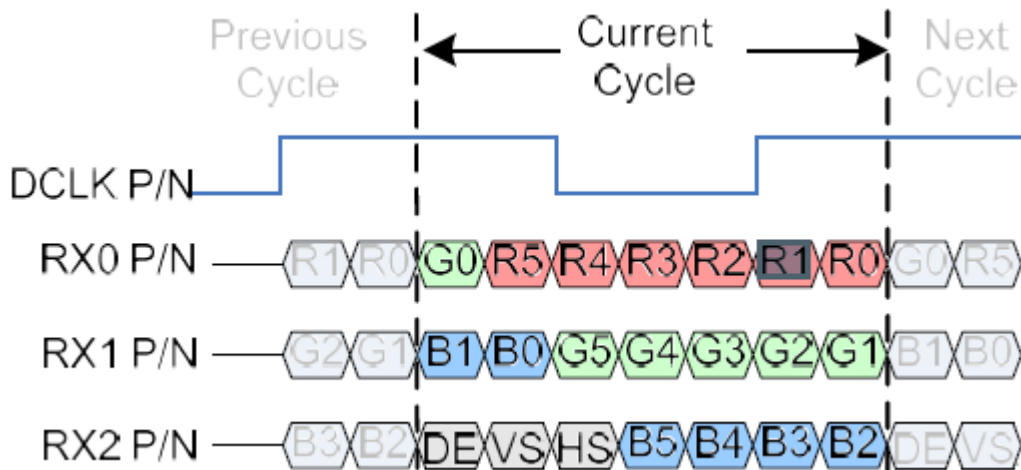




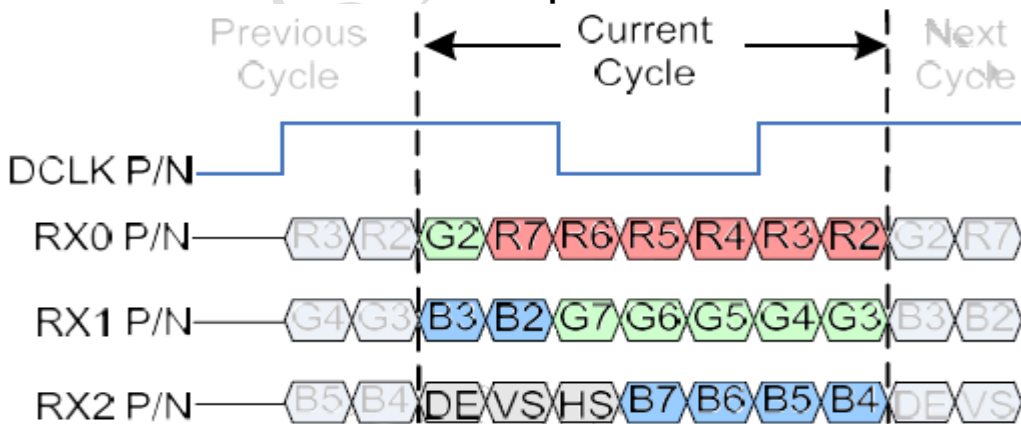
### 9.3. 4 Lane JEIDA Data Format Color Bit Map



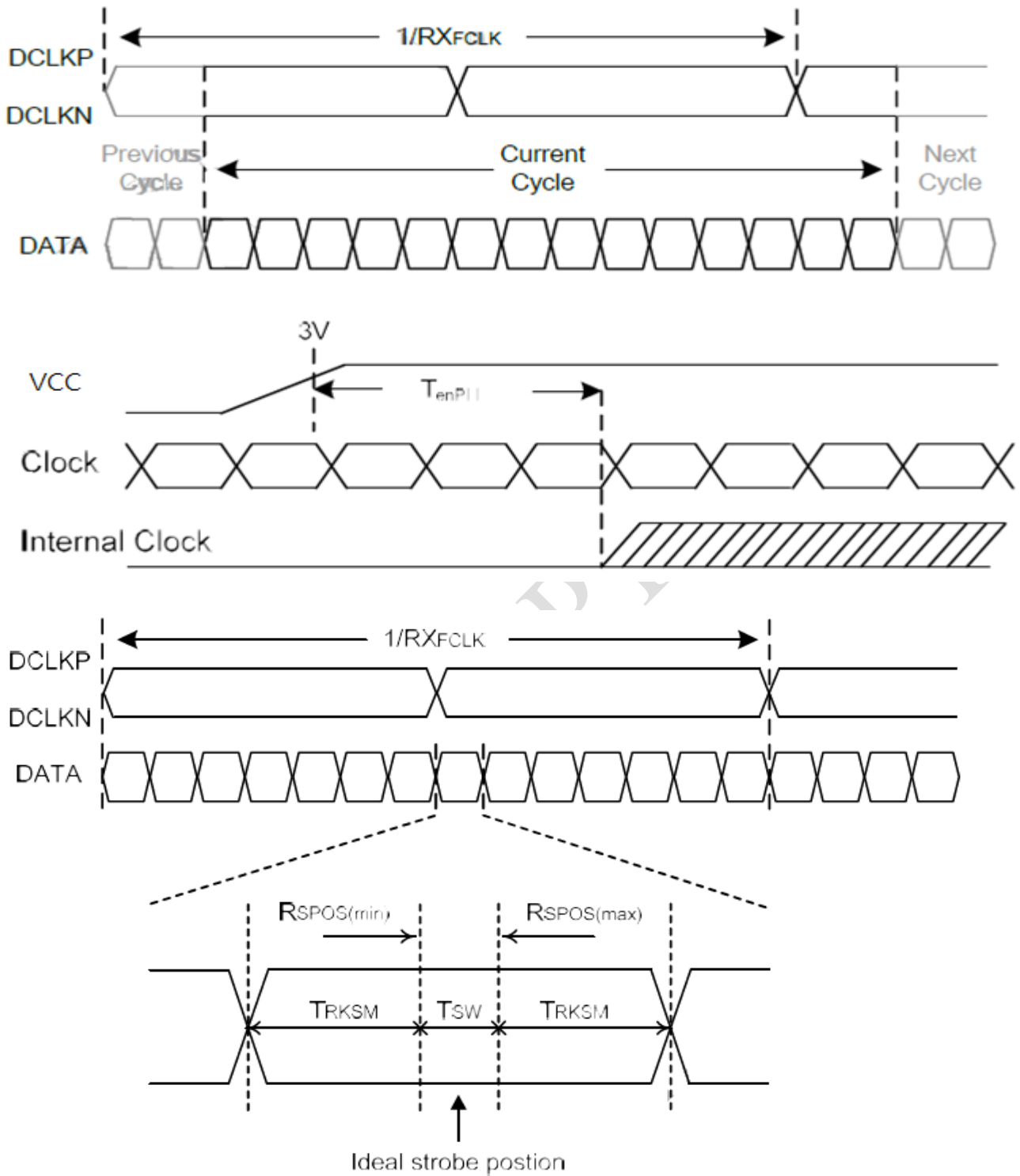
### 9.4. 3 Lane VESA Mode Color Bit Map



### 9.5. 3 Lane JEIDA Mode Color Bit Map



### 9.6. LVDS Input Timing Table



RRKSM : Receiver strobe margin  
 RSPOS : Receiver strobe position  
 TSW : Strobe width (internal DATA sampling window)

**LVDS Input Timing (VCC=VCCI= 3.3V, GND= 0V, TA=25 °C)**

| Item   | Symbol             | Min.                        | Typ. | Max. | Unit | Conditions |
|--|--------------------|-----------------------------|------|------|------|------------|
| Clock Frequency  | RX <sub>FCLK</sub> | 23                          | 25   | 27   | MHz  |            |
| Input Data Skew Margin   | T <sub>RSKM</sub>  | 400                         |      |      | ps   |            |
| Clock High Time  | T <sub>LVCH</sub>  | 4/(7 x RX <sub>FCLK</sub> ) |      |      | ns   |            |
| Clock Low Time   | T <sub>LVCL</sub>  | 3/(7 x RX <sub>FCLK</sub> ) |      |      | ns   |            |
| PLL Wake-up Time   | T <sub>enPLL</sub> |                             |      | 150  | us   |            |
| LVDS Spread Spectrum Clocking (SSC) Tolerance of LVDS Receiver |                    |                             |      |      |      |            |
| Modulation Frequency   | SSC <sub>MF</sub>  |                             |      | 100  | KHz  |            |
| Modulation Rate  | SSC <sub>MR</sub>  |                             |      | +/-3 | %    |            |

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## 10. Optical Characteristics

| Item               | Symbol | Condition.                        | Min                         | Typ.  | Max.  | Unit              | Remark            |        |
|--------------------|--------|-----------------------------------|-----------------------------|-------|-------|-------------------|-------------------|--------|
| Response time      | Tr+Tf  | $\theta=0^\circ$ 、 $\phi=0^\circ$ | -                           | 30    | 40    | .ms               | Note 3            |        |
| Contrast ratio     | CR     | At optimized viewing angle        | 800                         | 1000  | -     | -                 | Note 4            |        |
| Color Chromaticity | White  | Wx                                | $\theta=0^\circ$ 、 $\phi=0$ | 0.27  | 0.32  | 0.37              | Note 2,6,7        |        |
|                    |        | Wy                                |                             | 0.295 | 0.345 | 0.395             |                   |        |
| Viewing angle      | Hor.   | $\theta_R$                        | $CR \geq 10$                | 70    | 80    | -                 | Deg.              | Note 1 |
|                    |        | $\theta_L$                        |                             | 70    | 80    | -                 |                   |        |
|                    | Ver.   | $\phi_T$                          |                             | 70    | 80    | -                 |                   |        |
|                    |        | $\phi_B$                          |                             | 70    | 80    | -                 |                   |        |
| Brightness         | -      | -                                 | 300                         | 400   | -     | cd/m <sup>2</sup> | Center of display |        |
| Uniformity         | (U)    | -                                 | 75                          | -     | -     | %                 | Note5             |        |

Ta=25±2°C

Note 1: Definition of viewing angle range

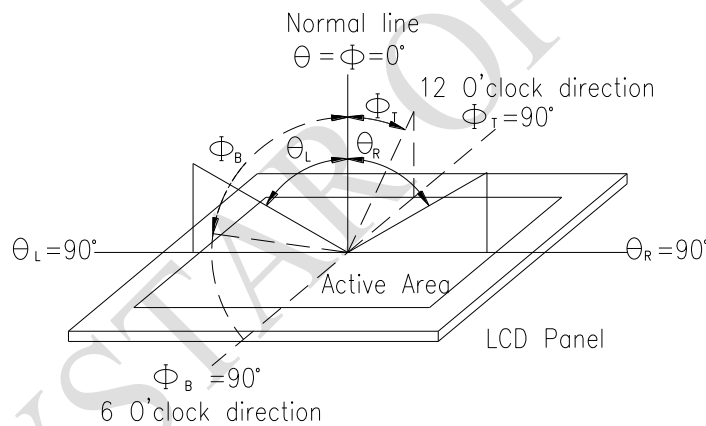


Fig. 10.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

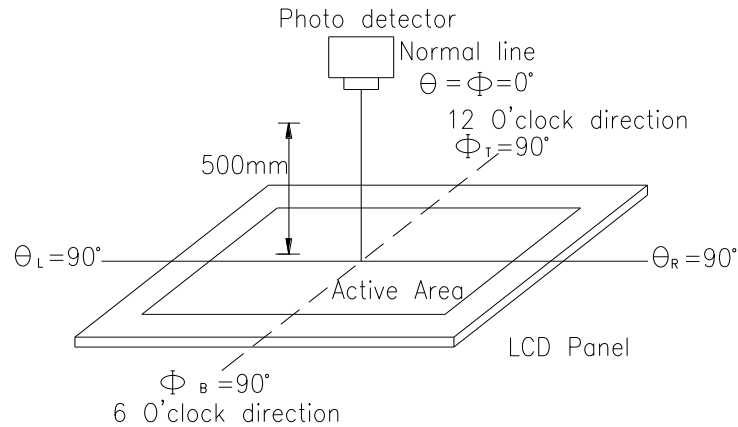
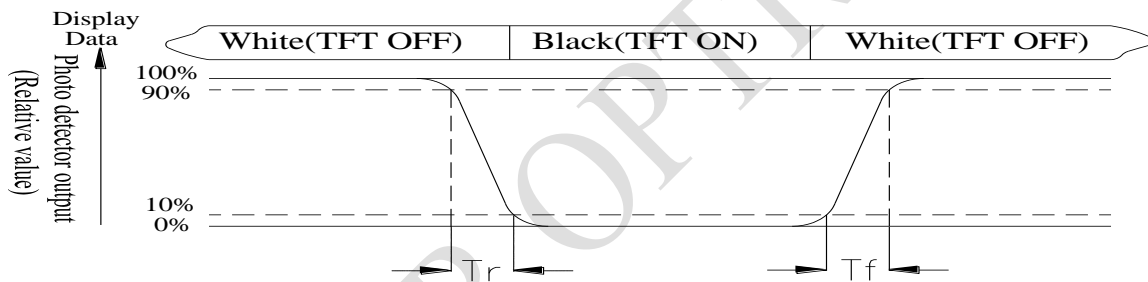


Fig. 10.2. Optical measurement system setup

**Note 3: Definition of Response time:**

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time,  $T_r$ , is the time between photo detector output intensity changed from 90% to 10%. And fall time,  $T_f$ , is the time between photo detector output intensity changed from 10% to 90%



**Note 4: Definition of contrast ratio:**

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) =  $L_{min}/L_{max} \times 100\%$

L = Active area length

W = Active area width



Fig10.3. . Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)

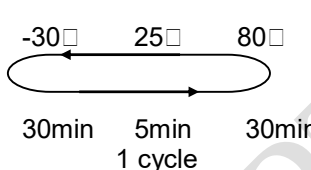
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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# 11. Reliability

Content of Reliability Test (Super Wide temperature, -30°C~80°C)

| Environmental Test                 |  |   |      |
|------------------------------------|--|---|------|
| Test Item                          | Content of Test  | Test Condition  | Note |
| High Temperature storage           | Endurance test applying the high storage temperature for a long time.  | 80°C<br>200hrs  | 2    |
| Low Temperature storage            | Endurance test applying the low storage temperature for a long time.   | -30°C<br>200hrs   | 1,2  |
| High Temperature Operation         | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.   | 80°C<br>200hrs  | —    |
| Low Temperature Operation          | Endurance test applying the electric stress under low temperature for a long time.   | -30°C<br>200hrs   | 1    |
| High Temperature/ Humidity storage | The module should be allowed to stand at 60°C,90%RH max  | 60°C,90%RH<br>96hrs   | 1,2  |
| Thermal shock resistance           | The sample should be allowed stand the following 10 cycles of operation<br><br> | -30°C/80°C<br>10 cycles   | —    |
| Vibration test                     | Endurance test applying the vibration during transportation and using.   | Total fixed amplitude : 1.5mm<br>Vibration Frequency : 10~55Hz<br>One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes | 3    |
| Static electricity test            | Endurance test applying the electric stress to the terminal.   | VS=±600V(contact)<br>,±800v(air),<br>RS=330Ω<br>CS=150pF<br>10 times  | —    |

Note1: No dew condensation to be observed.

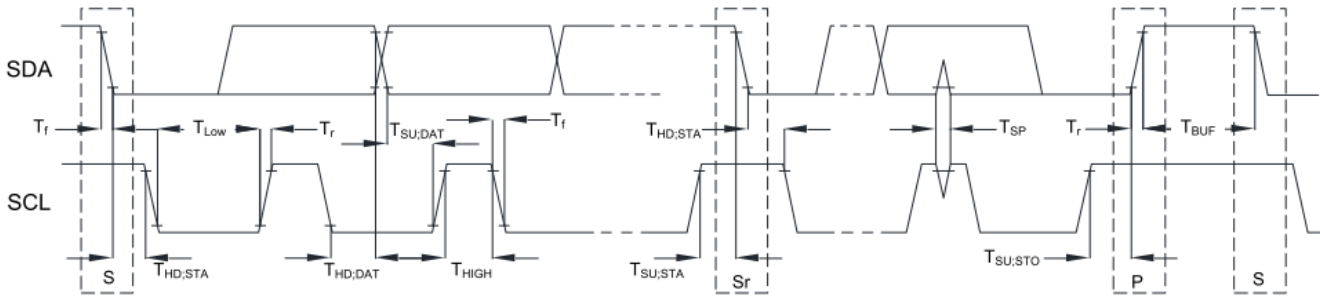
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.



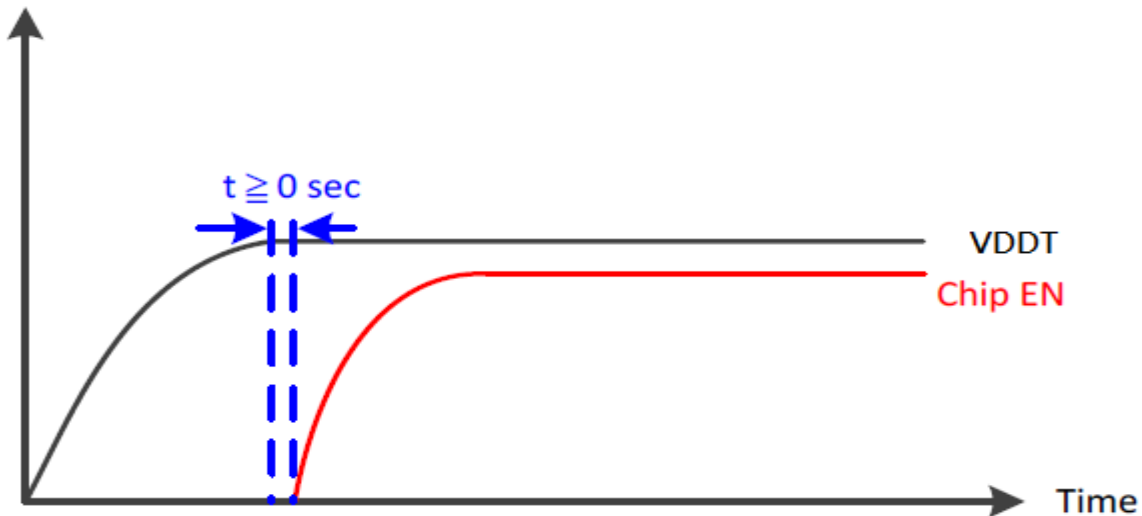


### 12.1. I2C AC Characteristics

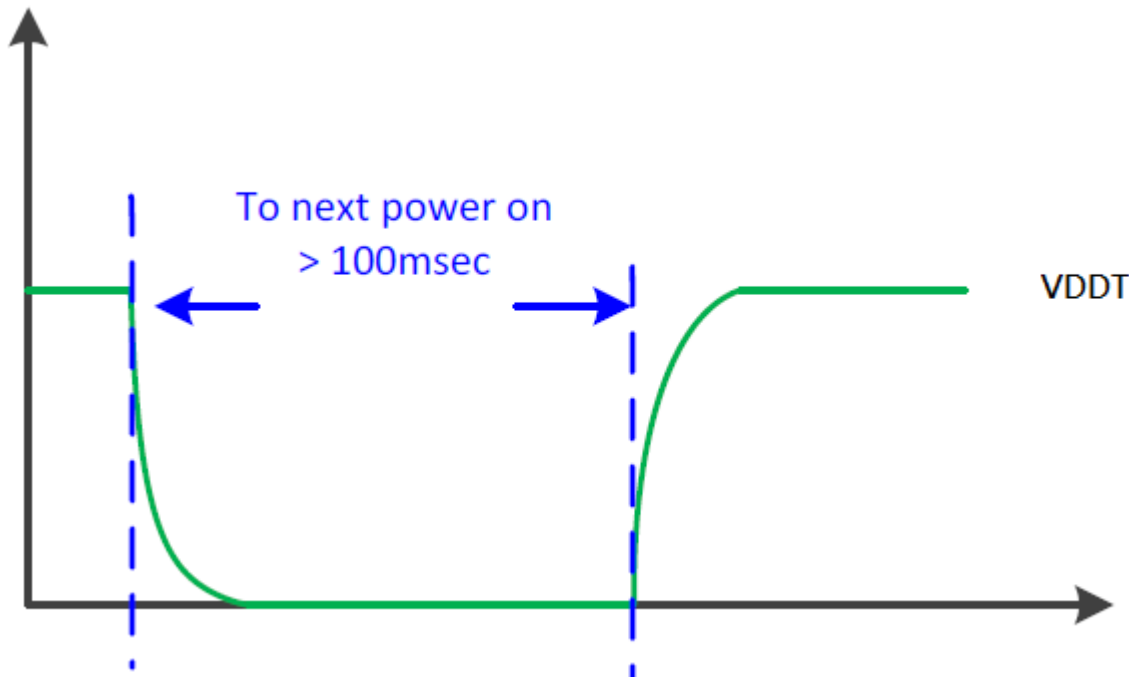


| Item  | Symbol              | 100kHz |      | 400kHz |      | Unit |
|---|---------------------|--------|------|--------|------|------|
|   |                     | Min.   | Max. | Min.   | Max. |      |
| SCL standard mode clock frequency   | F <sub>SCL</sub>    | 0      | 100  | 0      | 400  | kHz  |
| Hold time (repeated) START condition.<br>After this period, the first clock is generated. | T <sub>HD,STA</sub> | 4      | --   | 0.6    | --   | us   |
| LOW period of the SCL clock   | T <sub>LOW</sub>    | 4.7    | --   | 1.3    | --   | us   |
| HIGH period of the SCL clock  | T <sub>HIGH</sub>   | 4      | --   | 0.6    | --   | us   |
| Setup time for a repeat START condition.  | T <sub>SU,STA</sub> | 4.7    | --   | 0.6    | --   | us   |
| Data hold time  | T <sub>HD,DAT</sub> | 0      | 3.45 | 0      | 0.9  | us   |
| Data setup time   | T <sub>SU,DAT</sub> | 250    | --   | 100    | --   | ns   |
| Rising time of both SDA and SCL signals   | T <sub>r</sub>      | --     | 1000 | --     | 300  | ns   |
| Falling time of both SDA and SCL signals  | T <sub>f</sub>      | --     | 300  | --     | 300  | ns   |
| Setup time for STOP condition.  | T <sub>SU,STO</sub> | 4      | --   | 0.6    | --   | us   |
| Free time between STOP and START condition  | T <sub>BUF</sub>    | 4.7    | --   | 1.3    | --   | us   |
| Pulse width of spikes which must be suppressed by input filter                            | T <sub>SP</sub>     | --     | --   | 0      | 50   | ns   |

### 12.2. Power On Sequence



### 12.3. Power Off to Power On Sequence



RAYSTAR OPT

**LCM Sample Estimate Feedback Sheet**

**Module Number :** \_\_\_\_\_

**1 、 Panel Specification :**

|                            |                               |                                     |
|----------------------------|-------------------------------|-------------------------------------|
| 1. Panel Type :            | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. View Direction :        | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Numbers of Dots :       | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. View Area :             | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Active Area :           | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. Operating Temperature : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Storage Temperature :   | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8. Others :                | _____                         |                                     |

**2 、 Mechanical Specification :**

|                             |                               |                                     |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. PCB Size :               | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. Frame Size :             | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Material of Frame :      | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. Connector Position :     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Fix Hole Position :      | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. Backlight Position :     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Thickness of PCB :       | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8. Height of Frame to PCB : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 9. Height of Module :       | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 10. Others :                | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

**3 、 Relative Hole Size :**

|                             |                               |                                     |
|-----------------------------|-------------------------------|-------------------------------------|
| 1. Pitch of Connector :     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. Hole size of Connector : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Mounting Hole size :     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. Mounting Hole Type :     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Others :                 | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

**4 、 Backlight Specification :**

|   |                               |                                     |
|---|-------------------------------|-------------------------------------|
| 1. B/L Type :                                     | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. B/L Color :                                    | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. B/L Driving Voltage (Reference for LED Type) : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. B/L Driving Current :                          | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. Brightness of B/L :                            | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. B/L Solder Method :                            | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Others :                                       | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

>> Go to page 2 <<

Module Number : \_\_\_\_\_

**5、Electronic Characteristics of Module :**

|                             |                               |                                     |
|-----------------------------|-------------------------------|-------------------------------------|
| 1.Input Voltage :           | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2.Supply Current :          | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3.Driving Voltage for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4.Contrast for LCD :        | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5.B/L Driving Method :      | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6.Negative Voltage Output : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7.Interface Function :      | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8.LCD Uniformity :          | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 9.ESD test :                | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 10.Others :                 | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

**6、Summary :**

Sales signature : \_\_\_\_\_

Customer Signature : \_\_\_\_\_

Date : / /